**MDP VIP: Secure Cloud Manufacturing 2017 Fall**

**Manufacturing Plan: Part and Process Numbers**

7 October 2017

|  |  |  |  |
| --- | --- | --- | --- |
| **Process #** | **Part 1 - Chassis** | **Part 2 - Cabin** | **Part 3 - Trunk** |
| **0** | Raw material | Raw material | Raw material |
| **1** | Machined top  (CNC1 – Vacuum) | Machined bottom  (CNC2 – Mechanical) | Machined bottom  (CNC2 – Mechanical) |
| **2** | N/A | Inspected | Inspected |
| **3** | N/A | Flipped | Flipped |
| **4** | N/A | Machined top  (CNC3) | Machined top  (CNC4) |
| **5** | Inspected (finished) | Inspected (finished) | Inspected (finished) |